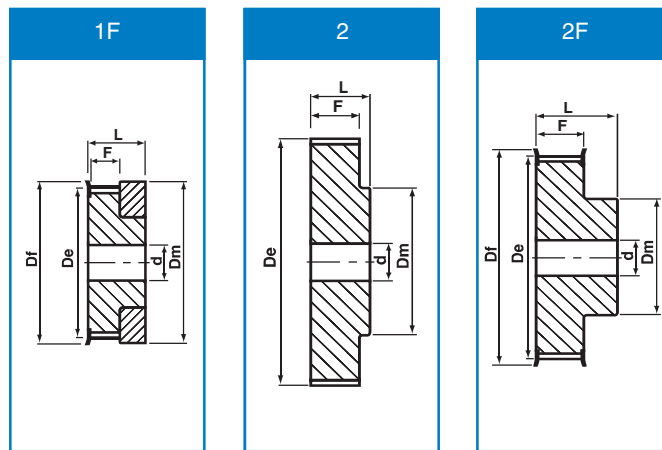


Metric Timing Pilot Bore

T2.5 Pitch = 2.5mm Belt Width = 6mm

Teeth	Type	De	Df	Dm	F	L	d	Mass kg
12	1F	9.00	13	12	9	16	4	0.003
14	1F	10.60	15	14	9	16	4	0.004
15	1F	11.40	15	15	9	16	4	0.005
18	2F	13.80	18	10	10	16	4	0.006
19	2F	14.60	18	10	10	16	4	0.007
20	2F	15.40	20	12	10	16	4	0.008
24	2F	18.55	23	12	10	16	4	0.012
25	2F	19.35	23	14	10	16	4	0.013
30	2F	23.35	28	16	10	16	6	0.018
32	2F	24.95	32	16	10	16	6	0.020
36	2F	28.10	37	20	10	16	6	0.026
40	2F	31.30	38	22	10	16	6	0.032
48	2	37.70		26	10	16	6	0.048
60	2	47.25		34	10	16	8	0.073

Material; Aluminium



Metric Timing Pilot Bore

T5 Pitch = 5mm Belt Width = 10mm

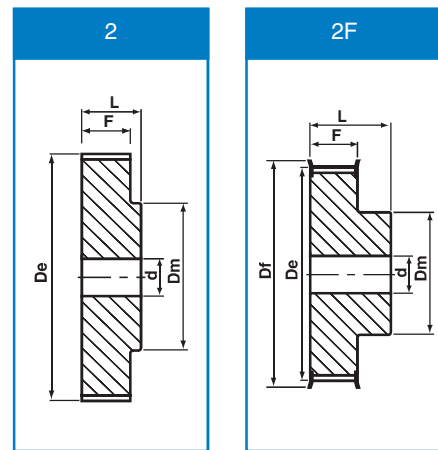
Teeth	Type	De	Df	Dm	F	L	d	Mass kg
10	2F	15.05	20	8	15	21	6	0.012
12	2F	18.25	23	11	15	21	6	0.016
14	2F	21.45	25	14	15	21	6	0.019
15	2F	23.05	28	16	15	21	6	0.021
16	2F	24.60	32	18	15	21	6	0.025
18	2F	27.80	32	20	15	21	6	0.031
19	2F	29.40	36	22	15	21	6	0.036
20	2F	31.00	36	23	15	21	6	0.038
22	2F	34.15	38	24	15	21	6	0.046
24	2F	37.40	42	26	15	21	6	0.054
25	2F	38.95	44	26	15	21	6	0.058
26	2F	40.60	44	26	15	21	6	0.061
27	2F	42.20	48	30	15	21	8	0.064
28	2F	43.75	48	32	15	21	8	0.068
30	2F	46.95	51	34	15	21	8	0.075
32	2F	50.10	54	38	15	21	8	0.088
36	2F	56.45	63	38	15	21	8	0.114
40	2F	62.85	66	40	15	21	8	0.138
42	2F	66.00	71	40	15	21	8	0.160
44	2	69.20		45	15	21	8	0.174
48	2	75.55		50	15	21	8	0.200
60	2	94.65		65	15	21	8	0.307

T5 Pitch = 5mm Belt Width = 16mm

Teeth	Type	De	Df	Dm	F	L	d	Mass kg
10	2F	15.05	20	8	21	27	6	0.016
12	2F	18.25	23	11	21	27	6	0.022
14	2F	21.45	25	14	21	27	6	0.026
15	2F	23.05	28	16	21	27	6	0.029
16	2F	24.60	32	18	21	27	6	0.035
18	2F	27.80	32	20	21	27	6	0.043
19	2F	29.40	36	22	21	27	6	0.049
20	2F	31.00	36	23	21	27	6	0.053
22	2F	34.15	38	24	21	27	6	0.065
24	2F	37.40	42	26	21	27	6	0.076
25	2F	38.95	44	26	21	27	6	0.082
26	2F	40.60	44	26	21	27	6	0.085
27	2F	42.20	48	30	21	27	8	0.090
28	2F	43.75	48	32	21	27	8	0.098
30	2F	46.95	51	34	21	27	8	0.105
32	2F	50.10	54	38	21	27	8	0.123
36	2F	56.45	63	38	21	27	8	0.160
40	2F	62.85	66	40	21	27	8	0.193
42	2F	66.00	71	40	21	27	8	0.215
44	2	69.20		45	21	27	8	0.234
48	2	75.55		50	21	27	8	0.280
60	2	94.65		65	21	27	8	0.430

T5 Pitch = 5mm Belt Width = 25mm

Teeth	Type	De	Df	Dm	F	L	d	Mass kg
10	2F	15.05	20	8	30	36	6	0.023
12	2F	18.25	23	11	30	36	6	0.031
14	2F	21.45	25	14	30	36	6	0.037
15	2F	23.05	28	16	30	36	6	0.041
16	2F	24.60	32	18	30	36	6	0.050
18	2F	27.80	32	20	30	36	6	0.061
19	2F	29.40	36	22	30	36	6	0.070
20	2F	31.00	36	23	30	36	6	0.076
22	2F	34.15	38	24	30	36	6	0.090
24	2F	37.40	42	26	30	36	6	0.109
25	2F	38.95	44	26	30	36	6	0.116
26	2F	40.60	44	26	30	36	6	0.124
27	2F	42.20	48	30	30	36	8	0.128
28	2F	43.75	48	32	30	36	8	0.140
30	2F	46.95	51	34	30	36	8	0.150
32	2F	50.10	54	38	30	36	8	0.176
36	2F	56.45	63	38	30	36	8	0.230
40	2F	62.85	66	40	30	36	8	0.276
42	2F	66.00	71	40	30	36	8	0.310
44	2	69.20		45	30	36	8	0.344
48	2	75.55		50	30	36	8	0.400
60	2	94.65		65	30	36	8	0.614



Material; Aluminium

Metric Timing Pilot Bore

T10 Pitch = 10mm Belt Width = 16mm

Teeth	Type	De	Df	Dm	F	L	d	Mass kg
12	2F	36.35	42	28	21	31	6	0.076
14	2F	42.70	48	32	21	31	8	0.104
15	2F	45.90	51	32	21	31	8	0.116
16	2F	49.10	54	35	21	31	8	0.134
18	2F	55.45	60	40	21	31	8	0.167
19	2F	58.65	66	44	21	31	8	0.184
20	2F	61.80	66	46	21	31	8	0.208
22	2F	68.20	75	52	21	31	8	0.249
24	2F	74.55	83	58	21	31	8	0.288
25	2F	77.75	83	60	21	31	8	0.310
26	2F	80.90	87	60	21	31	8	0.337
27	2F	84.10	91	60	21	31	8	0.364
28	2F	87.25	93	60	21	31	8	0.399
30	2F	93.65	97	60	21	31	8	0.441
32	2F	100.00	106	65	21	31	10	0.493
36	2F	112.75	119	70	21	31	10	0.623
40	2F	125.45	131	80	21	31	10	0.767
44	2	138.20		88	21	31	10	0.932
48	2	150.95		95	21	31	16	1.090
60	2	189.10		110	21	31	16	1.701

T10 Pitch = 10mm Belt Width = 25mm

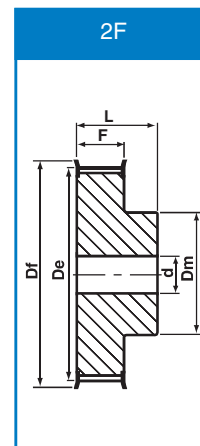
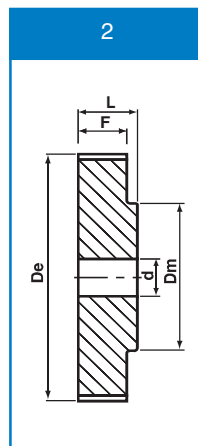
Teeth	Type	De	Df	Dm	F	L	d	Mass kg
12	2F	36.35	42	28	30	40	6	0.099
14	2F	42.70	48	32	30	40	8	0.134
15	2F	45.90	51	32	30	40	8	0.152
16	2F	49.10	54	35	30	40	8	0.176
18	2F	55.45	60	40	30	40	8	0.224
19	2F	58.65	66	44	30	40	8	0.247
20	2F	61.80	66	46	30	40	8	0.276
22	2F	68.20	75	52	30	40	8	0.378
24	2F	74.55	83	58	30	40	8	0.392
25	2F	77.75	83	60	30	40	8	0.422
26	2F	80.90	87	60	30	40	8	0.485
27	2F	84.10	91	60	30	40	8	0.536
28	2F	87.25	93	60	30	40	8	0.585
30	2F	93.65	97	60	30	40	8	0.640
32	2F	100.00	106	65	30	40	10	0.693
36	2F	112.75	119	70	30	40	10	0.873
40	2F	125.45	131	80	30	40	10	1.067
44	2	138.20		88	30	40	10	1.310
48	2	150.95		95	30	40	16	1.516
60	2	189.10		110	30	40	16	2.339

T10 Pitch = 10mm Belt Width = 32mm

Teeth	Type	De	Df	Dm	F	L	d	Mass kg
18	2F	55.45	60	40	37	47	10	0.253
19	2F	58.65	66	44	37	47	10	0.286
20	2F	61.80	66	46	37	47	12	0.322
22	2F	68.20	75	52	37	47	12	0.393
24	2F	74.55	83	58	37	47	12	0.475
25	2F	77.75	83	60	37	47	12	0.527
26	2F	80.90	87	60	37	47	12	0.564
27	2F	84.10	91	60	37	47	12	0.602
28	2F	87.25	93	60	37	47	12	0.642
30	2F	93.65	97	60	37	47	12	0.740
32	2F	100.00	106	65	37	47	12	0.844
36	2F	112.75	119	70	37	47	16	1.083
40	2F	125.45	131	80	37	47	16	1.317
44	2	138.20		88	37	47	16	1.611
48	2	150.95		95	37	47	16	1.931
60	2	189.10		110	37	47	16	3.004

T10 Pitch = 10mm Belt Width = 50mm

Teeth	Type	De	Df	Dm	F	L	d	Mass kg
18	2F	55.45	60	40	56	66	10	0.422
19	2F	58.65	66	44	56	66	10	0.466
20	2F	61.80	66	46	56	66	12	0.520
22	2F	68.20	75	52	56	66	12	0.631
24	2F	74.55	83	58	56	66	12	0.736
25	2F	77.75	83	60	56	66	12	0.766
26	2F	80.90	87	60	56	66	12	0.847
27	2F	84.10	91	60	56	66	12	0.946
28	2F	87.25	93	60	56	66	12	1.074
30	2F	93.65	97	60	56	66	12	1.169
32	2F	100.00	106	65	56	66	12	1.300
36	2F	112.75	119	75	56	66	16	1.637
40	2F	125.45	131	80	56	66	16	1.999
44	2	138.20		88	56	66	16	2.386
48	2	150.95		95	56	66	16	2.830
60	2	189.10		110	56	60	16	4.366



Material; Aluminium