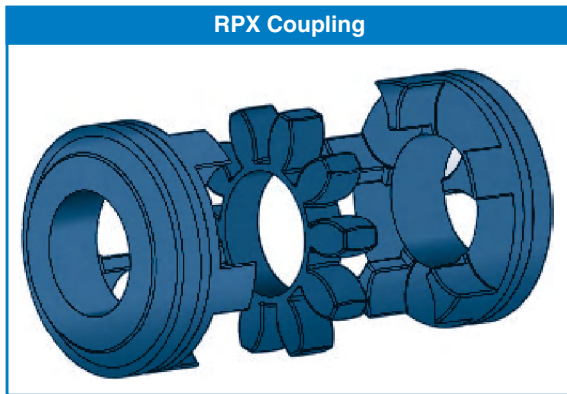
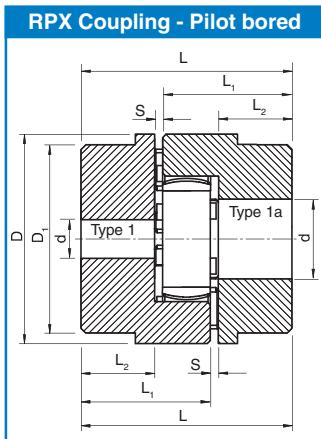


# RPX Couplings



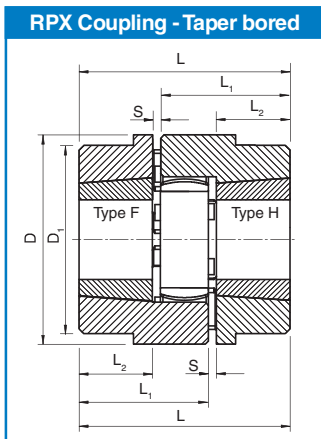
- High torque capacity for size
- Compact design
- Low weight for reduced inertia
- Machined surfaces for extended life
- Absorbs shock loads
- Vibration dampening

## RPX Coupling Data - Pilot bored



TYPE	Max Speed rev/min	Rated Torque		D	D <sub>1</sub>	d-min	d-max	S	L <sub>1</sub>	L <sub>2</sub>	L	Mass kg/hub
		92 shore	98 shore									
19 1	19000	10	17	40	32	6	19	1.0	39.0	25	65	0.19
19 1a				40	-	19	24	1.0	39.0	25	65	-
24 1	14000	35	60	56	40	9	24	1.0	46.0	30	77	0.38
24 1a				56	-	22	28	1.0	46.0	30	77	-
28 1	11800	95	160	65	48	10	28	1.5	52.5	35	89	0.62
28 1a				65	-	28	38	1.5	52.5	35	89	-
38 1	9500	190	325	80	66	12	38	1.0	66.0	45	112	1.36
38 1a				80	-	38	45	1.0	66.0	45	112	-
42 1	8000	265	450	95	75	14	42	1.0	73.0	50	124	2.03
42 1a				95	-	42	55	1.0	73.0	50	124	-
48 1	7100	310	525	105	85	15	48	1.5	80.5	56	138	2.85
48 1a				105	-	48	60	1.5	80.5	56	138	-
55 1	6300	410	685	120	98	20	55	2.0	91.0	65	158	4.32
55 1a				120	-	55	70	2.0	91.0	65	158	-
65 1	5600	625	940	135	115	22	65	1.5	105.5	75	182	6.66
65 1a				135	-	22	65	1.5	105.5	75	182	-
75 1	4750	1280	1920	160	135	30	75	1.0	120.0	85	206	10.48
75 1a				160	-	30	75	1.0	120.0	85	206	-
90 1	3750	2400	3600	200	160	40	90	1.5	139.5	100	241	17.89
90 1a				200	180	40	90	1.5	139.5	100	241	-

## RPX Coupling Data - Taper bored



TYPE	Max Speed rev/min	Rated Torque		Bush Size	Max Bore	D	D <sub>1</sub>	S	L <sub>1</sub>	L <sub>2</sub>	L	Mass kg/hub
		92 shore	98 shore									
24 F	14000	35	60	1008	25	56	-	1.0	39.0	23.0	63.0	0.31
24 H				1008	25	56	-	1.0	39.0	23.0	63.0	0.31
28 F	11800	95	160	1108	28	65	-	1.5	40.5	23.0	65.0	0.46
28 H				1108	28	65	-	1.5	40.5	23.0	65.0	0.46
38 F	9500	190	325	1108	28	80	78	1.0	44.0	23.0	68.0	0.79
38 H				1108	28	80	78	1.0	44.0	23.0	68.0	0.79
42 F	8000	265	450	1610	42	95	94	1.0	49.0	26.0	76.0	1.10
42 H				1610	42	95	94	1.0	49.0	26.0	76.0	1.10
48 F	7100	310	525	1615	42	105	104	1.5	63.5	39.0	104.0	2.07
48 H				1615	42	105	104	1.5	63.5	39.0	104.0	2.07
55 F	6300	410	685	2012	50	120	118	2.0	59.0	33.0	94.0	2.22
55 H				2012	50	120	118	2.0	59.0	33.0	94.0	2.22
65 F	5600	625	940	2012	50	135	133	1.5	63.5	33.0	98.0	3.14
65 H				2517	65	135	133	1.5	75.5	45.0	122.0	4.03
75 F	4750	1280	1920	2517	65	160	135	1.0	81.0	46.0	128.0	4.69
75 H				3020	75	160	135	1.0	87.0	52.0	140.0	4.99
90 F	3750	2400	3600	3020	75	200	160	1.5	91.5	52.0	145.0	7.74
90 H				3525	100	200	160	1.5	103.5	64.0	169.0	8.74

RPX Elements are manufactured from polyurathane and are available in Shore 92 (yellow) and Shore 98 (red) hardness

# RPX Coupling selection

## RPX Coupling selection procedure

### Based on Power and Speed

- 1] **Service Factor**  
from table 1 below, select the service factor that is appropriate for the application
- 2] **Design Power**  
multiply the absorbed power, kW, of the driven machine by the service factor, from step 1) to obtain the design power.  
If the absorbed power is not known, use the prime mover power.
- 3] **RPX coupling size selection**  
Refer to table 2 on page 252 and select either the standard 92 shore spider or the higher torque 98 shore spider.  
Read down the left hand vertical column to the required speed. (Interpolate if the exact speed is not listed).  
Read horizontally across on the speed line until a power equal to or in excess of the design power, from step 2), is reached.  
Read vertically to the top of the column to obtain the correct size of RPX coupling.
- 4] **Bore dimensions**  
from the dimension tables on page 250, check that the selected coupling will fit the shafts.

### Based on IEC Electric Motors, see page X

- 1] note the frame size of the motor, power, speed (or number of poles)
- 2] read across to the column headed by the motor speed (or number of poles)
- 3] the next column to the motor power gives the size of RPX coupling required

**Table 1, Service Factors**

Special cases For applications where shock, vibration and torque fluctuations occur – consult Challenge	Type of prime mover		
	Electric motors and other smooth running devices	Internal combustion engines with 4 or more cylinders	Internal combustion engines with less than 4 cylinders
<b>Type of driven machine</b>			
<b>Uniform load</b> light duty agitators, belt conveyors for sand etc., fans upto 7.5 kW, centrifugal compressors and pumps,	<b>1.0</b>	<b>1.25</b>	<b>1.50</b>
<b>Moderate load</b> variable density agitators, belt conveyors (non-uniform loads), fans over 7.5 kW, other rotary compressors and pumps, machine tools, printing machinery, laundry machinery, rotary screens, rotary woodworking machinery	<b>1.25</b>	<b>1.50</b>	<b>2.00</b>
<b>Heavy load</b> reciprocating compressors and pumps, positive displacement blowers, heavy duty conveyors such as screw, bucket etc., hammer mills, pulverisers, presses, shears, punches, rubber machinery, crushers, metal mills	<b>1.75</b>	<b>2.00</b>	<b>2.50</b>

The above Service Factors are based on 24 hours/day duty

additional service factor multiplier for temperature : -30°C to +30° = 1.00, +40°C = 1.2, +60°C = 1.4, +80°C = 1.8

additional frequent start multiplier : upto 100 starts/hour = 1.0 100-200 = 1.2 200-400= 1.4 400-800=1.6

# RPX Coupling selection

**Table 2, Power Ratings (kW) for 92 shore elements (yellow)**

Rotational speed in rev/min	19	24	28	38	42	48	55	65	75	90
100	0.10	0.37	1.00	1.99	2.78	3.25	4.29	6.55	13.4	25.1
500	0.52	1.83	4.98	9.95	13.9	16.2	21.5	32.7	67.0	126
700	0.73	2.56	6.97	13.9	19.4	22.7	30.1	45.8	93.8	176
720	0.75	2.64	7.16	14.3	20.0	23.4	30.9	47.1	96.5	181
800	0.84	2.93	7.96	15.9	22.2	26.0	34.3	52.4	107	201
900	0.94	3.29	8.96	17.9	25.0	29.2	38.6	58.9	121	226
960	1.01	3.51	9.55	19.1	26.6	31.2	41.2	62.8	129	241
1000	1.05	3.66	9.95	19.9	27.8	32.5	42.9	65.5	134	251
1200	1.26	4.39	11.9	23.9	33.3	39.0	51.5	78.5	161	302
1400	1.47	5.12	13.9	27.9	38.9	45.4	60.1	91.6	188	352
1440	1.51	5.27	14.3	28.7	40.0	46.7	61.8	94.2	193	362
1500	1.57	5.49	14.9	29.9	41.6	48.7	64.4	98.2	201	377
1800	1.88	6.59	17.9	35.8	50.0	58.4	77.3	118	241	452
2000	2.09	7.32	19.9	39.8	55.5	64.9	85.9	131	268	503
2500	2.62	9.15	24.9	49.8	69.4	81.2	107	164	335	628
2880	3.02	10.5	28.7	57.3	79.9	93.5	124	188	386	724
3000	3.14	11.0	29.9	59.7	83.3	97.4	129	196	402	754
3500	3.66	12.8	34.8	69.7	97.1	114	150	229	469	880
4000	4.19	14.6	39.8	79.6	111	130	172	262	536	-
4500	4.71	16.5	44.8	89.6	125	146	193	295	603	-
5000	5.24	18.3	49.8	99.5	139	162	215	327	-	-

All power ratings are constant torque. Interpolate for speeds not listed

**Table 2, Power Ratings (kW) for 98 shore elements (red)**

Rotational speed in rev/min	19	24	28	38	42	48	55	65	75	90
100	0.18	0.63	1.68	3.40	4.71	5.50	7.17	9.84	20.1	37.7
500	0.89	3.14	8.38	17.0	23.6	27.5	35.9	49.2	101	189
700	1.25	4.40	11.7	23.8	33.0	38.5	50.2	68.9	141	264
720	1.28	4.52	12.1	24.5	33.9	39.6	51.6	70.9	145	271
800	1.42	5.02	13.4	27.2	37.7	44.0	57.4	78.7	161	302
900	1.60	5.65	15.1	30.6	42.4	49.5	64.6	88.6	181	339
960	1.71	6.03	16.1	32.7	45.2	52.8	68.9	94.5	193	362
1000	1.78	6.28	16.8	34.0	47.1	55.0	71.7	98.4	201	377
1200	2.14	7.54	20.1	40.8	56.5	66.0	86.1	118	241	452
1400	2.49	8.79	23.5	47.6	66.0	77.0	100	138	281	528
1459	2.56	9.04	24.1	49.0	67.9	79.2	103	142	290	543
1573	2.67	9.42	25.1	51.0	70.7	82.5	108	148	302	566
1688	3.20	11.3	30.2	61.3	84.8	98.9	129	177	362	679
1803	3.56	12.6	33.5	68.1	94.2	110	143	197	402	754
1917	4.45	15.7	41.9	85.1	118	137	179	246	503	943
2032	5.13	18.1	48.2	98.0	136	158	207	283	579	1086
2147	5.34	18.8	50.3	102	141	165	215	295	603	1131
2261	6.23	22.0	58.6	119	165	192	251	345	704	1320
2376	7.12	25.1	67.0	136	188	220	287	394	804	-
2491	8.01	28.3	75.4	153	212	247	323	443	905	-
2605	8.90	31.4	83.8	170	236	275	359	492	-	-

All power ratings are constant torque. Interpolate for speeds not listed

# RPX Coupling selection

## RPX coupling selection example

Select a Challenge RPX coupling to couple an 11.0 kW, 1450 rev/min motor to a hammer mill which absorbs 9.6 kW running for 12 hours per day with no more than 30 stops/starts per hour. A good shock absorbing spider is required for this heavy duty application.

The ambient temperature is + 38°C. The motor shaft is 42mm diameter and the kiln shaft 38mm.

### 1] Service factor

from table 1 on page 251, the service factor for this application is:  $1.75 \times 1.2 \times 1.0 = 2.1$

### 2] Design power

The design power is  $9.6 \times 2.1 = 20.2$  kW

### 3] RPX coupling size selection

Because of its shock absorbing characteristics, the 92 shore spider is chosen: Refer to table 2 on page 252

By reading down and interpolating for the required speed of 1450 rev/min, it is seen that an RPX size 38 will transmit 28.8 kW which is in excess of the 20.2 kW required from step 2)

### 4] Bore dimensions

From the dimension tables on page 251, the flanges on an RPX 38 take an 1108 taper bush with a maximum bore of 28mm.

Therefore, pilot bore flanges will be required as follows: Flange type 1 bored 38mm and flange type 1a bored 42mm

If taper bore flanges are required then a RPX size 42 will have to be used. The RPX size 42 utilises a 1610 taper bush with a maximum bore of 42mm.

## IEC motor selection table (50Hz)

Frame size shaft diameter and length		Motor power (kW) 2-pole 3000 rev/min	RPX size *	Motor power (kW) 4-pole 1500 rev/min	RPX size *	Motor power (kW) 6-pole 1000 rev/min	RPX size *	Motor power (kW) 8-pole 750 rev/min	RPX size *	
	2 pole	4, 6, 8 pole								
<b>80</b>	19 x 40		0.75	<b>19 / 24</b>	0.55	<b>19 / 24</b>	0.37	<b>19 / 24</b>	0.18	<b>19 / 24</b>
			1.1	<b>19 / 24</b>	0.75	<b>19 / 24</b>	0.55	<b>19 / 24</b>	0.25	<b>19 / 24</b>
<b>90S</b>	24 x 50		1.5	<b>19 / 24</b>	1.1	<b>19 / 24</b>	0.75	<b>19 / 24</b>	0.37	<b>19 / 24</b>
<b>90L</b>			2.2	<b>19 / 24</b>	1.5	<b>19 / 24</b>	1.1	<b>19 / 24</b>	0.55	<b>19 / 24</b>
<b>100L</b>	28 x 60		3.0	<b>24 / 28</b>	2.2	<b>24 / 28</b>	1.5	<b>24 / 28</b>	0.75	<b>24 / 28</b>
			3.0	<b>24 / 28</b>			1.1	<b>24 / 28</b>		
<b>112M</b>	38 x 80		4.0	<b>24 / 28</b>	4.0	<b>24 / 28</b>	2.2	<b>24 / 28</b>	1.5	<b>24 / 28</b>
<b>132S</b>			5.5	<b>28 / 42</b>	5.5	<b>28 / 42</b>	3.0	<b>28 / 42</b>	2.2	<b>28 / 42</b>
<b>132M</b>			7.5	<b>28 / 42</b>						
					7.5	<b>28 / 42</b>	4.0	<b>28 / 42</b>	3.0	<b>28 / 42</b>
<b>160M</b>	42 x 110		11	<b>38 / 42</b>	11	<b>38 / 42</b>	7.5	<b>38 / 42</b>	4.0	<b>38 / 42</b>
			15	<b>38 / 42</b>			5.5	<b>38 / 42</b>	5.5	<b>38 / 42</b>
<b>160L</b>	48 x 110		18.5	<b>38 / 42</b>	15	<b>38 / 42</b>	11	<b>38 / 42</b>	7.5	<b>38 / 42</b>
<b>180M</b>			22	<b>38 / 42</b>	18.5	<b>42 / 55</b>				
<b>180L</b>	55 x 110				22	<b>42 / 55</b>	15	<b>42 / 55</b>	11	<b>42 / 55</b>
<b>200L</b>			30	<b>42 / 65</b>	30	<b>42 / 65</b>	18.5	<b>42 / 65</b>	15	<b>42 / 65</b>
	55 x 110	60 x 140	37	<b>42 / 65</b>			22	<b>42 / 65</b>		
<b>225S</b>					37	<b>48 / 65</b>			18.5	<b>48 / 65</b>
<b>225M</b>	60 x 140	65 x 140	45	<b>42 / 65</b>	45	<b>55 / 65</b>	30	<b>55 / 65</b>	22	<b>55 / 65</b>
<b>250M</b>			55	<b>48 / 65</b>	55	<b>55 / 65</b>	37	<b>65 / 65</b>	30	<b>65 / 65</b>
<b>280S</b>	75 x 140		75	<b>48 / 65</b>	75	<b>65 / 75</b>	45	<b>65 / 75</b>	37	<b>65 / 75</b>
<b>280M</b>			90	<b>48 / 65</b>	90	<b>75 / 75</b>	55	<b>75 / 75</b>	45	<b>75 / 75</b>
<b>315S</b>	80 x 170		110	<b>65 / 65</b>	110	<b>75 / 90</b>	75	<b>75 / 90</b>	55	<b>75 / 90</b>
<b>315M</b>			132	<b>65 / 65</b>	132	<b>75 / 90</b>	90	<b>75 / 90</b>	75	<b>90 / 90</b>
	65 x 140		160	<b>65 / 65</b>	160	<b>90 / 90</b>	110	<b>90 / 90</b>	90	<b>90 / 90</b>
<b>315L</b>			200	<b>75 / 75</b>	200	<b>90 / 90</b>	132	<b>90 / 90</b>	110	<b>90 / 90</b>
	85 x 170						160	<b>90 / 90</b>	132	<b>90 / 90</b>
<b>315</b>			250	<b>75 / 75</b>	250	<b>90 / 90</b>	200	<b>90 / 90</b>		

The above selection procedure is based on the following parameters:-

service factor of 2.0

30° C maximum temperature

Shore 92 insert

\* pilot bore flanges are in **bold normal** type face

\* taper bore flanges are in *light italic* type face

100 starts per hour maximum

if the parameters differ from the above, selection should be based on power and speed